

PRODUCT DATA SHEET

IHC-5: Institutional Hollow Core Door

SPECIFICATIONS

Max Size: Singles: 4'0" x 10'0"
Pairs: 8'0" x 10'0"

Transoms: Available. Contact Five Lakes for size restrictions.

Thickness: 1-3/4", 1-3/8"

Core: Expanded honeycomb kraft core, 2-1/4" cells.

Veneers: Any commercially available wood veneered door face. (AWI Custom Grade, Book & Running match is standard), MDO, Primed Hardboard and Decorative Plastic Laminate.

Stiles: 1-1/4" min. (before trim) Structural Composite Lumber (SCL) with compatible veneer band, decorative laminate or compatible hardwood.

Rails: 6" min. (before trim) mill option hardwood or SCL.

Lockblocks: Two 2-5/8" x 20" mill option wood.

Factory Finish: UV Cured Acrylic Epoxy. Clear or stained. Five Lakes standard colors or custom color match available.

Adhesives: Door assembly – Type I
Veneers – Type II (Type I Available)

Lites*: Wood lip, wood flush or Metal Vision Panel.

Blocking: Top rail, bottom rail, stiles and special blocking can be specified to meet specialized hardware requirements.

Warranty: Five Lakes doors are warranted for interior use only. One year (standard), 2 year and 5 year are repair, replace or refund only. Life of Installation Warranty with additional benefits available. Doors wider than 3'0" or taller than 7'0" not warranted for warp.

Machining: Prefitting, beveling, lock and hinge mortise and other hardware preps available.

Fire Rating: Not available.

Standards: ANSI/WDMA I.S.1A and AWI Section 1300

*Minimum 5.5" from any edge of door including hardware cutouts, to meet labeling and warranty requirements.

